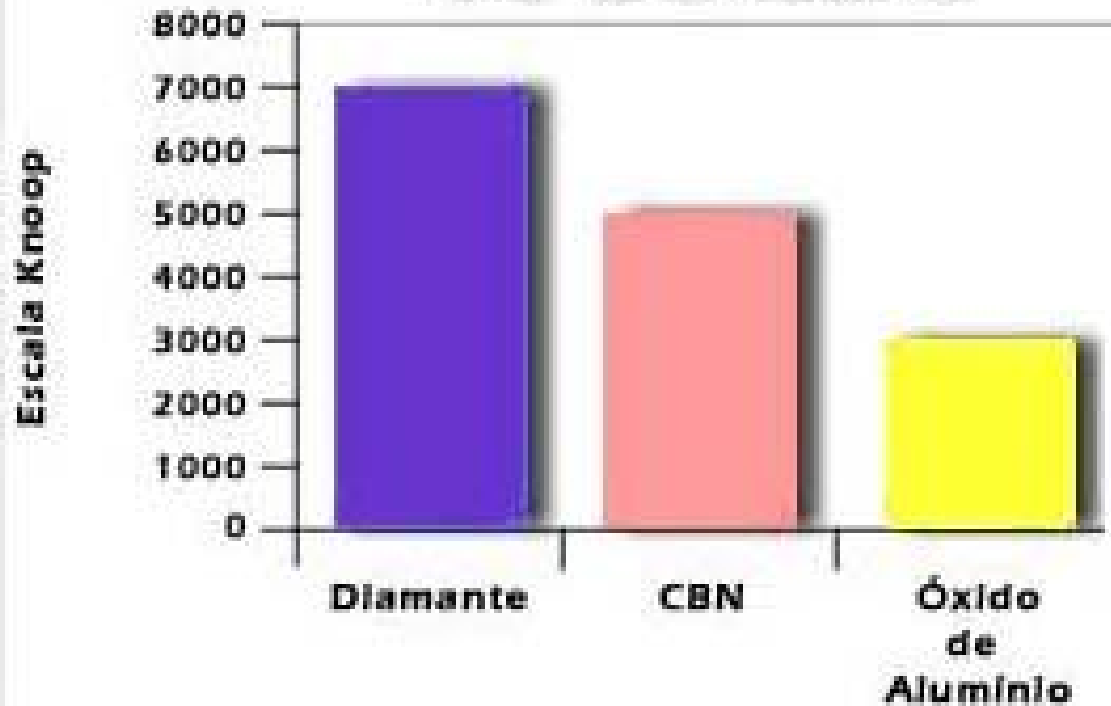


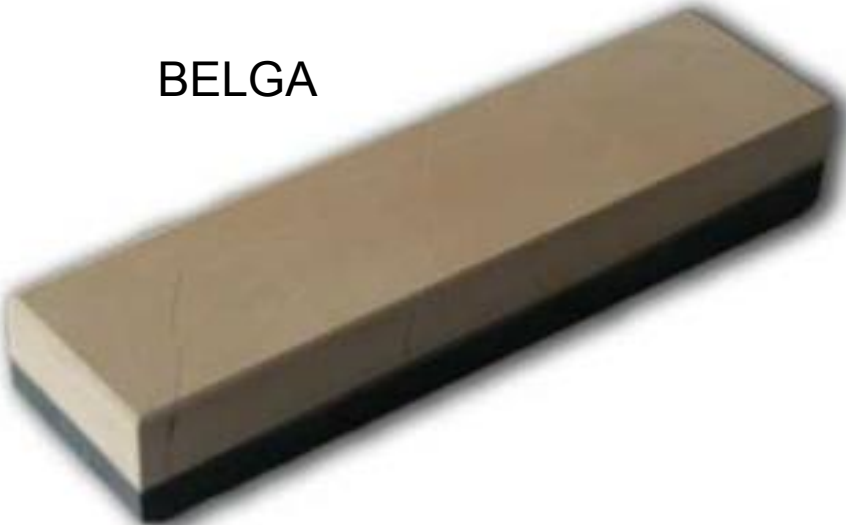
# *Afilado de herramientas*

## COMPARAÇÃO DE DUREZAS



# ABRASIVOS

BELGA



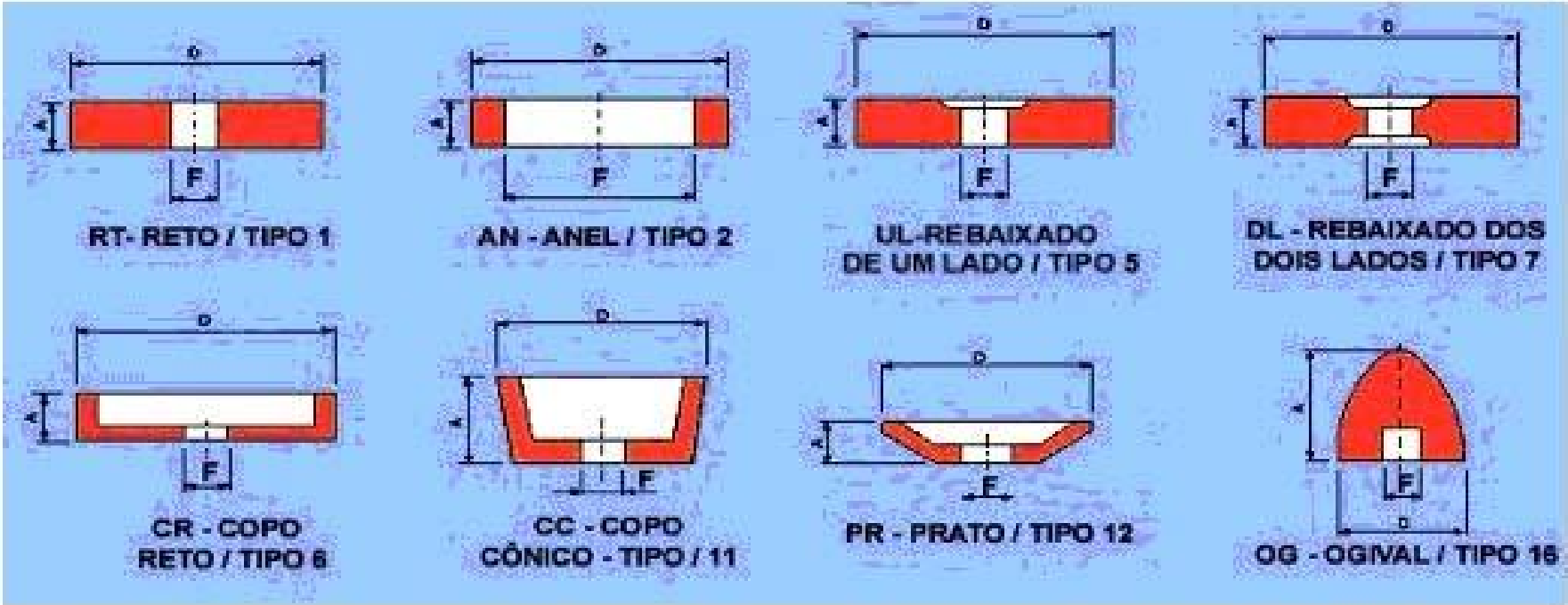
ARKANSAS  
NATURAL



# MUELAS

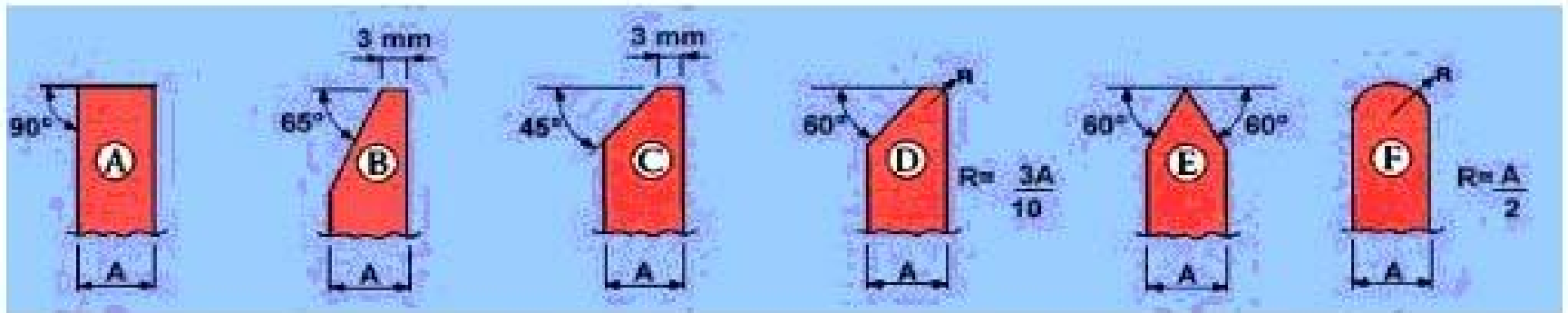


# FORMAS DE MUELAS



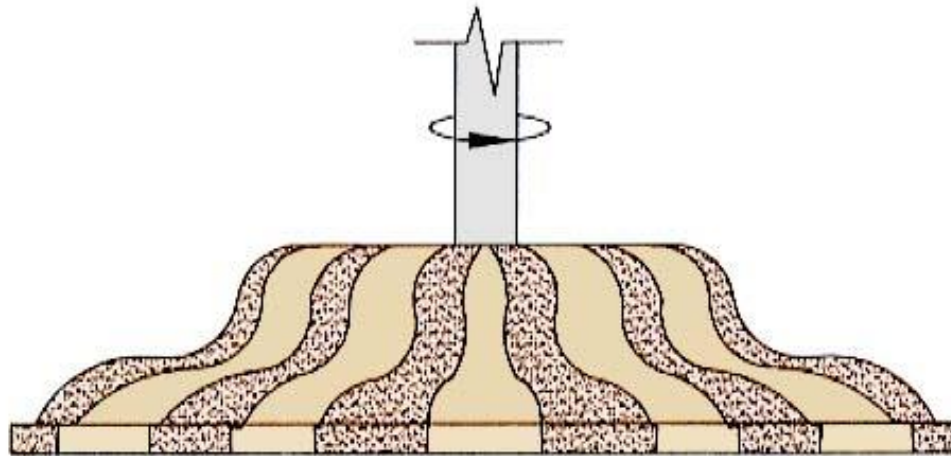
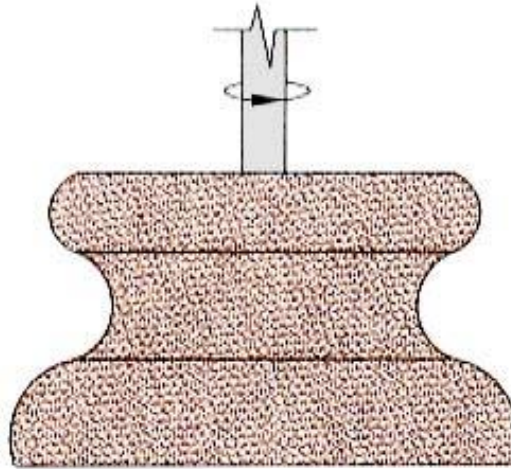
## FORMAS DE MUELAS





## FORMAS DE CANTO

# MUELAS DE FORMA







A 30 P 9 V K 4

*Abrasivos*

**A** = Alundum  
**C** = Carborundum

*Tamaño del grano*

8 - 10 - 12 - 14 - 16 - 18 - 20  
24 - **30** - 36 - 40 - 46 - 50 - 54  
60 - 80 - 100 - 120 - 150 - 180 - 220  
280 - 320 - 400 - 500 - 600 - 900

*Grado de dureza*

A B C D E F G H I  
J K L M N O **P** Q R  
S T U V W X Y Z

Simbolo del  
fabricante

*Agglomerante*

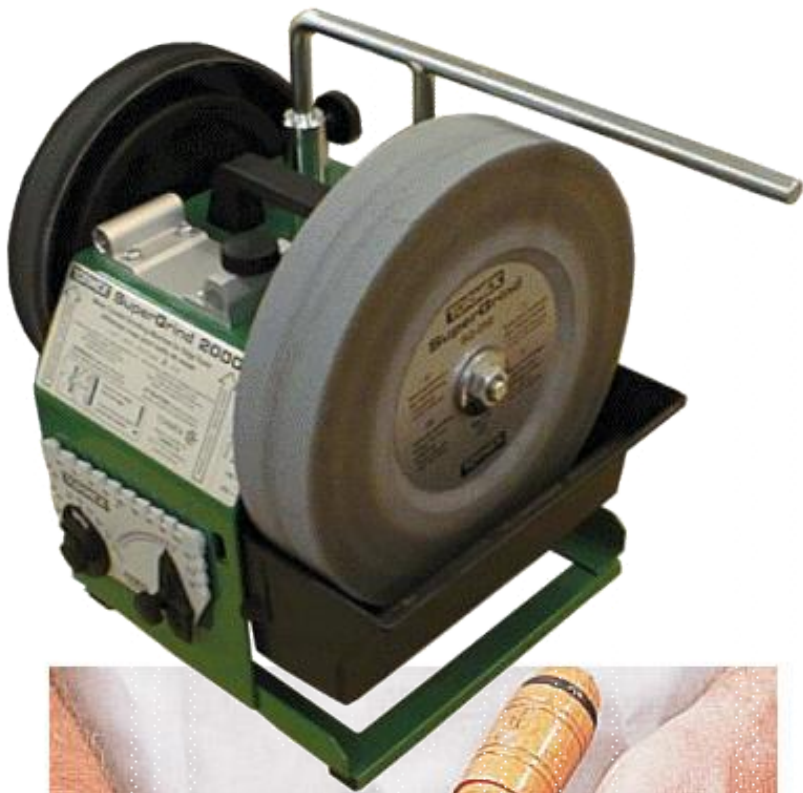
**V** = Vitricado  
**S** = Silicato  
**B** = Resinoide  
**O** = Magnésico  
**R** = Caucho

*Estructura*

0 1 2 3 4 5 6  
7 8 **9** 10 11 12  
16 75

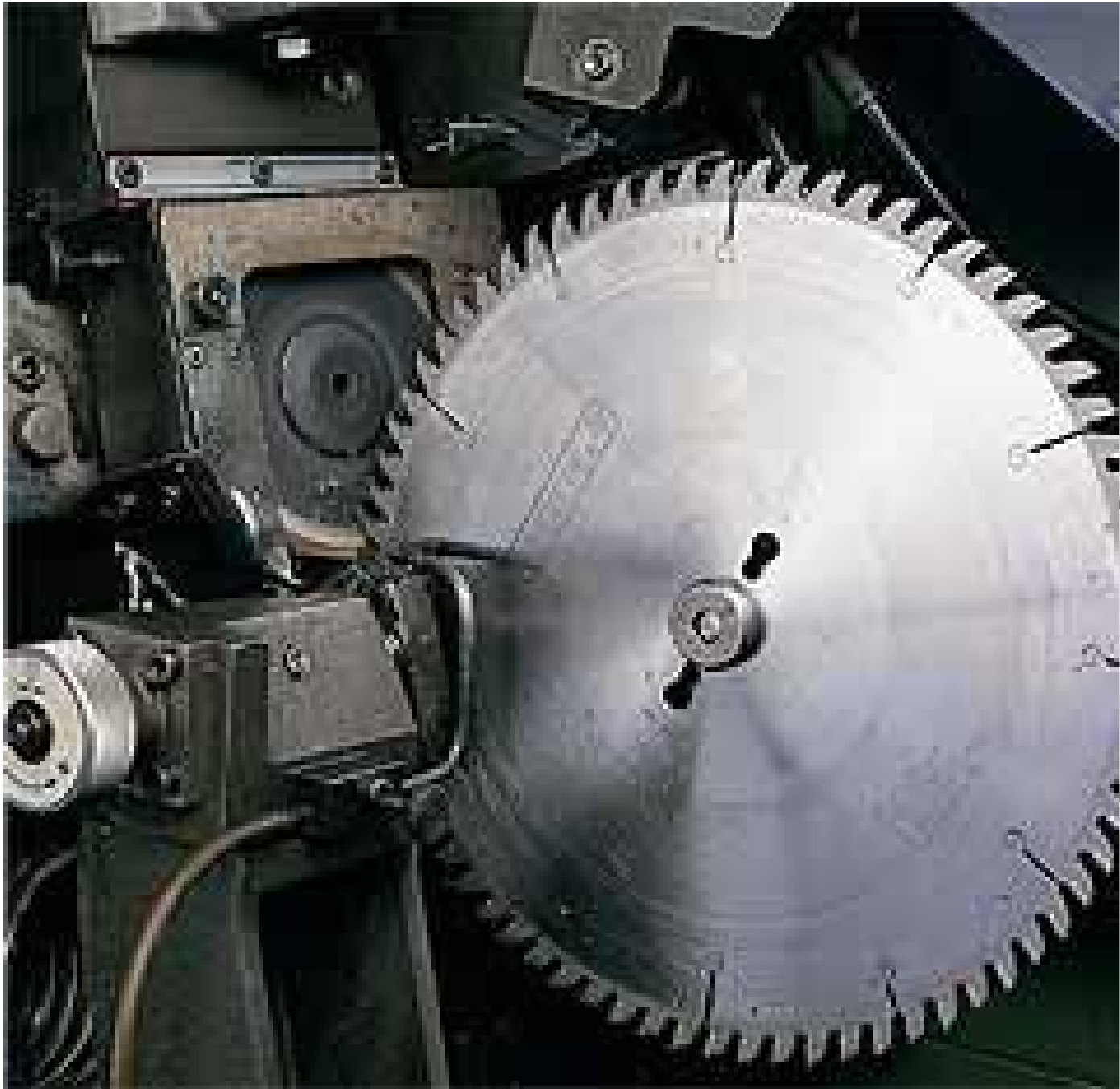
Marcado normalizado de las muelas. En negrillas la muela A 30 P 9 V.







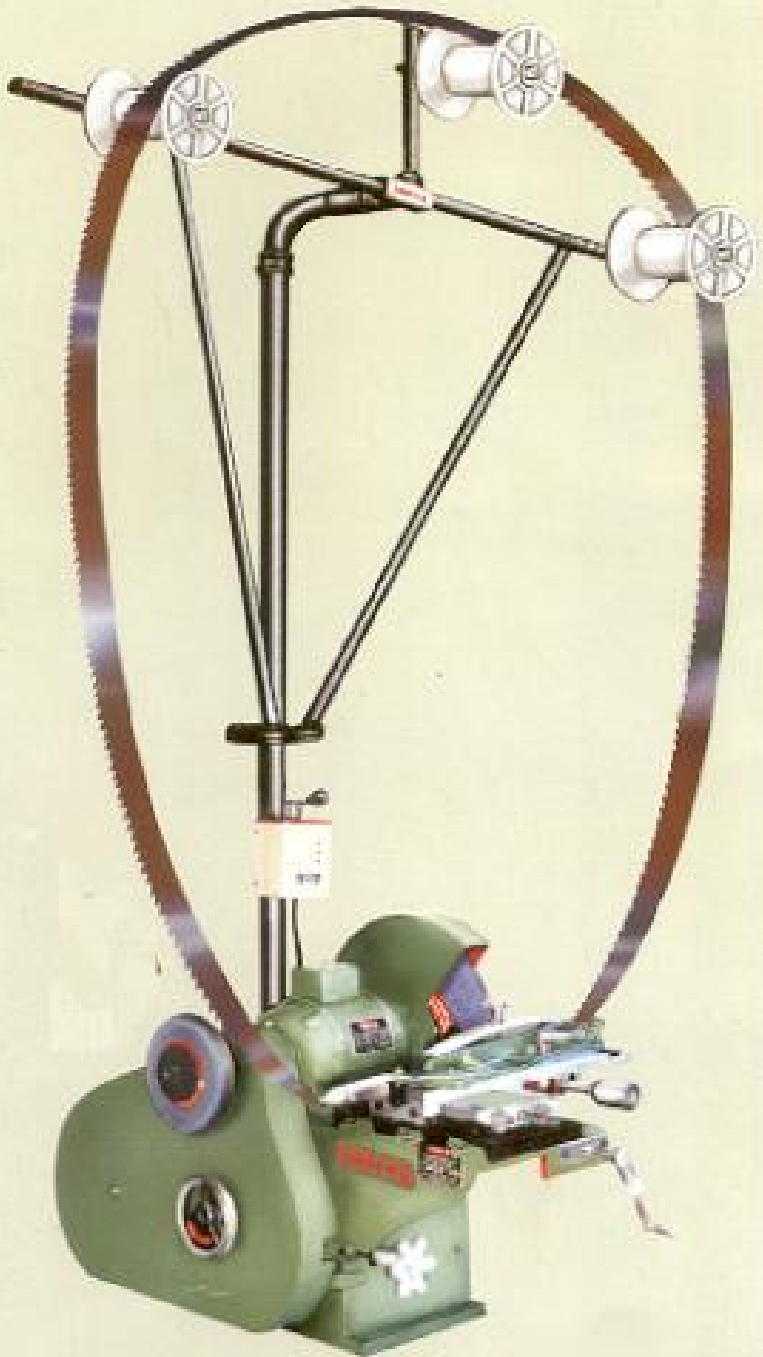


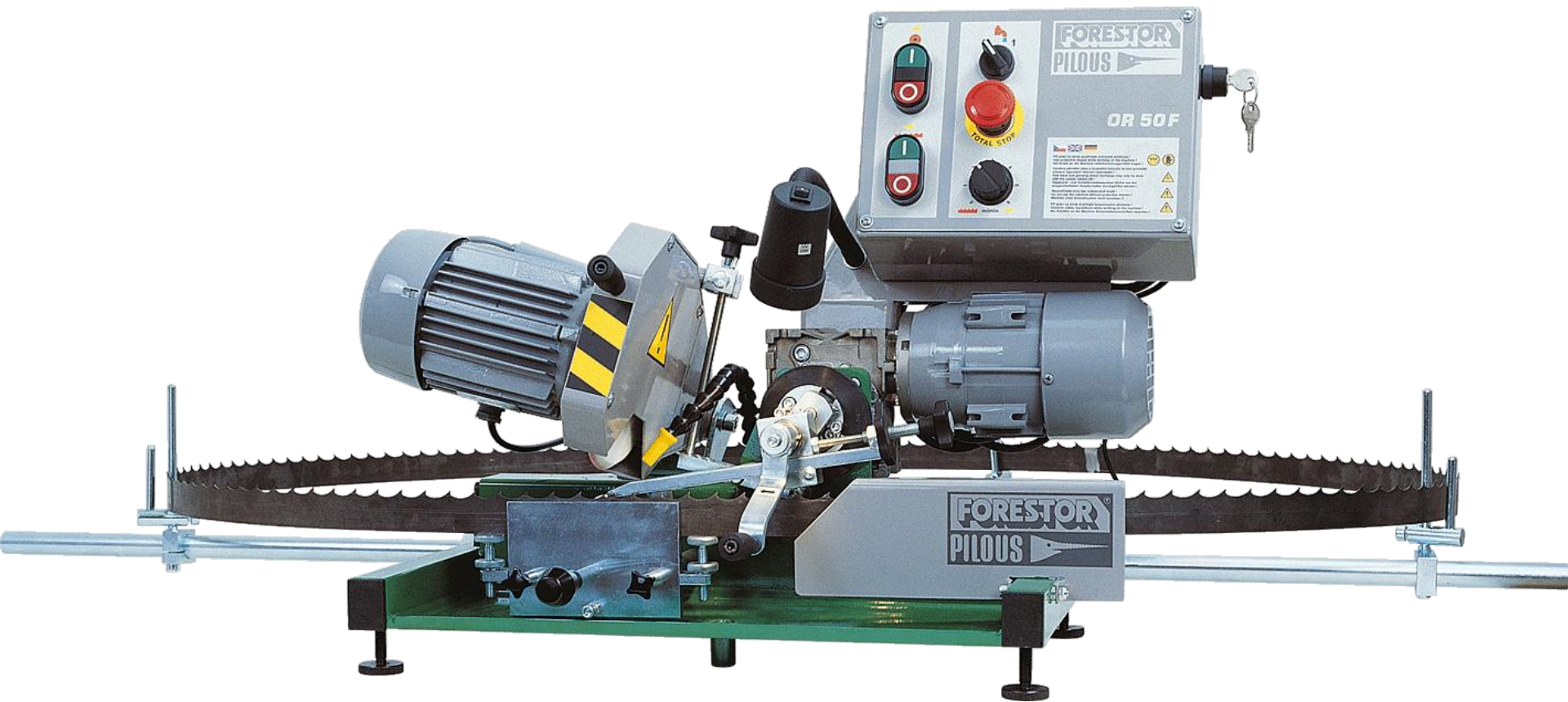
























# AFILADORA PLANA



**FIN**

<http://www.maderapaloma.com>